

**DATA REQUIREMENTS  
FOR UPSIZING  
INJECTION MOLDING MACHINE**

<b>DATE:</b>		<b>CONTACT:</b>	
<b>CUSTOMER:</b>		<b>PHONE NUMBER:</b>	
<b>ADDRESS:</b>		<b>FAX NUMBER:</b>	
<b>CITY, STATE, ZIP:</b>		<b>EMAIL:</b>	
<b>MACHINE SPECIFICATIONS:</b>			
Manufacturer:			
Shot Capacity (ounces):			
Clamp Force (tons):			
Model & Year:			
Length of Injection Stroke:			
Rated Maximum Injection Pressure (psi):			
Bore Diameter:			
Overall Length of Barrel:			
Screw L/D Ratio:			
Length Screw Shank Extends Back From Cylinder When Screw Is In The Forward Position:			
Distance Injection Unit Sled May Be Moved To Allow For Lengthened Barrel:			
<b>UPSIZING REQUIREMENTS:</b>			
Shot Capacity (ounces):			
Bore Diameter:			
<b>RESINS TO BE PROCESSED AND DENSITY:</b>			
<b>OTHER REQUIREMENTS AND REASON FOR UPSIZING:</b>			